



**Kitsap Homelessness Coordinating Committee  
Data Sub-Committee**

**“Providing innovative leadership toward ending homelessness”**

*Monday, March 6, 2017, 9:00 am – 10:30am  
WSU Training Room, Norm Dicks Government Center, 4<sup>th</sup> Floor*

**Agenda**

1. Welcome & Introductions
2. Short-term Projects
  - a. Organizations Mission & Methods\*
  - b. Housing Availability & Gaps Matrix (Updated from 1/31/17 meeting)\*
  - c. Geographic Map of Density of Poverty / Social Service Locations / Transit (Report)
  - d. Additional Maps\*
3. Mid-term Projects
  - a. *Work Session* to develop Intercepts Graphic of Housing/Services using lens of cause of homelessness (see Sequential Intercepts Model for example\*)
  - b. Review priorities and next steps for other projects:
    - i. Asset Map: Updated Graphic of Housing/Services Inter-connections (with specific orgs)
    - ii. Comprehensive List of Existing Data and Sources (related to homelessness and affordable housing)
4. Presentation to the Homelessness Coordinating Council – 3/14/17
5. Other projects/work products
6. Next Meetings

**Data Sub-Committee Purpose**

- Asset Mapping
- Presenting Homelessness Data
- Presenting Affordable Housing Data

*\*Denotes materials attached*